

Work Order ID 66449

Tuesday, February 15, 2011 6:36:17 AM

Page 1

**PRELIMINARY ISSUE**

Item ID: D4323-5 Accept

Revision ID: PRELIM

Item Name: Pylon Wall, LH

Start Date: 2/15/2011 Start Qty: 1.00

Required Date: 2/15/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4323	PAY A <u>[Signature]</u>

100 0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: QAT

Prog Rev: QAT

2-Deburr if necessary

B11-2-15

①

So 11/02/15 ①

110 0.00



QC

Quality Control

Memo

QC2- Inspect parts off machine FAI/FAIB

B11-2-15

**Work Order ID 66449**

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Item ID: D4323-5

Accept

Revision ID: PRELIM

Item Name: Pylon Wall, LH

Start Date: 2/15/2011 Start Qty: 1.00

Required Date: 2/15/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00	<i>Inspector to PA/</i> <i>Dyn only</i> <i>8/10/15 (16)</i> <i>-5</i>						
130 Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00 0.00							<i>11/2/15</i>
140 QC Quality Control	QC21- Final Inspection - Work Order Release  Memo <i>C.O.C only + Engle</i> <i>11-02-15</i> <i>See 50104203</i>	0.00 0.00							<i>11/5/16</i> <i>ME</i> <i>11-02-15</i>

POSITIVE RECALL

EFFECTIVE *11/2/15* AUTH *11*  
RELEASED *11/2/15* DATE *11/25/13*

# Picklist Print

Tuesday, February 15, 2011 6:56:29 AM

Page 1

Work Order ID: 66449



Parent Item: D4323-5



Parent Item Name: Pylon Wall, LH

Start Date: 2/15/2011

Required Date: 2/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.14 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased		No		100	sf	1,087.537	14.58	15.34737			



6185 KYDEX .080"

B11-2-15

Location

Loc Qty

Loc Code

therm

1087.537564

109703

81.189115

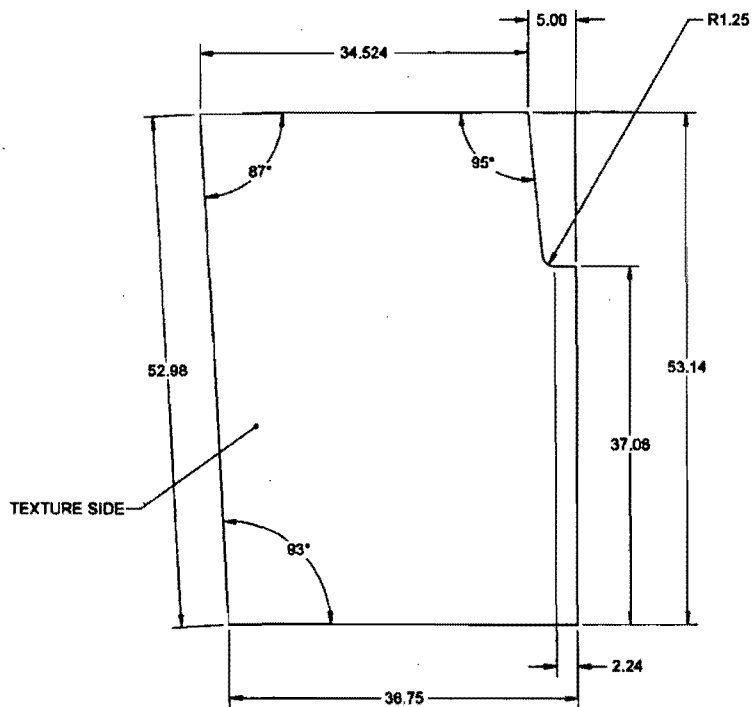
116576

1006.34845

116576

①





**D4323-5 PYLON WALL, LH**  
**D4323-6 PYLON WALL, RH (OPPOSITE)**

**PRELIMINARY  
 ISSUE**

*albert*

**NOTES:**

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P1-HAIRCCELL, IVORY #62015  
 REF DART SPEC MKYD6185S.080-P1-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 6.82 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DC</i>	DRAWING NO.	REV. PA1
MFG. APPR.		D4323	SHEET 3 OF 9
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.02.09	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS          NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT          WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

## Jason Murdoch

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**From:** Harvey Siemens <hsiemens@dartaero.com>  
**Sent:** Tuesday, February 15, 2011 2:12 PM  
**To:** 'Linda Lacelle'  
**Cc:** 'Jason Murdoch'  
**Subject:** RE: D4323 Preliminary

Linda/Jason

Yes we will need C of C's for these parts since they are going to be part of a Serialized STC.

The project number is D412-808

Regards,

*Harvey Siemens*

Mechanical Designer  
DART Aerospace Ltd.

P: 403-717-0328  
F: 403-717-1288  
E: [hsiemens@dartaero.com](mailto:hsiemens@dartaero.com)  
W: [www.dartaero.com](http://www.dartaero.com)  
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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**From:** Linda Lacelle [<mailto:llacelle@dartaero.com>]  
**Sent:** February-15-11 11:46 AM  
**To:** 'Harvey Siemens'  
**Cc:** 'Jason Murdoch'  
**Subject:** FW: D4323 Preliminary

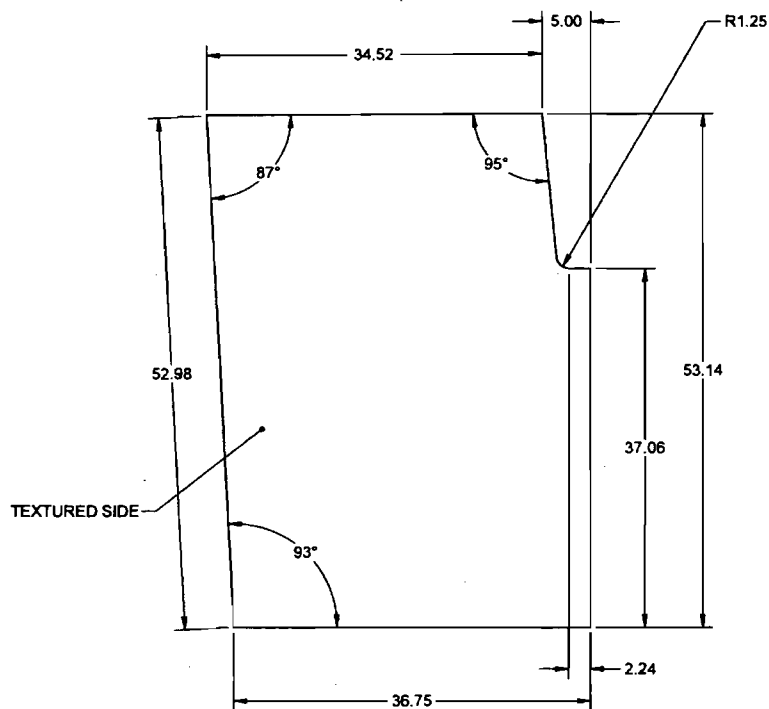
These are req'd by harvey...so Harvey, do you just need a C of vc with these??

**From:** Jason Murdoch [<mailto:jmurdoch@dartaero.com>]  
**Sent:** February 15, 2011 1:42 PM  
**To:** Linda lacelle  
**Subject:** D4323 Preliminary

Hi L,

w/o's 66446; 66450; 66447; & 66448 are shipping to Eagle today, as I've been told. Is there a project # for these that I can reference?

**Jason Murdoch**  
Quality Coordinator  
[jmurdoch@dartaero.com](mailto:jmurdoch@dartaero.com)



**D4323-5 PYLON WALL, LH**  
**D4323-6 PYLON WALL, RH (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 7.74 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4323</b>	SHEET 4 OF 15
APPROVED		TITLE	SCALE
DE APPR.		<b>PANEL</b>	NTS
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**RELEASED**  
 2011-05-11  
 MD

66449